

High Power LED 395nm Emitter





Key Features

1.Emitted Color:395nm.

2.Lens:Glass.

3.3.5*3.5*1.4mm standard package.

4.Suitable foe all SMT assembly methods.

5.Compatible with infrared and vapor phase reflow solder process.

6.Compatible with automatic placement equipment.

7. This product doesn't contain restriction substance, comply ROSH standard.

8.ALN of substrate.

9.Very low Thermal Resistance (2.89°C/W)

10.Very high Radiant Flux density.

Typical Applications

Curing

Detection

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Description

Absolute Maximum Ratings Ta=25℃

	~	Value			TT 1	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Test condition
Forward Voltage	Vf	3.2	3.5	3.8	V	If=1000mA
Peak Wavelength	λp	390	395	400	nm	If=1000mA
Reverse Current	Ir	-	-	10	μΑ	If=1000mA
Viewing angle	201/2	-	120	125	Deg	If=1000mA
Power density	MW	1800	2000	2300	MW	If=1000mA

Duty 1/10 pulse width 0.1ms.

Soldering time max 10sec

Please refer to IF-Ta diagram of curves for the temperature during application

Characteristics

Item	Symbol	Value	Unit
Power Dissipation/DICE	PD	5	W
DC Forward Current/DICE	IF	1000	mA
Single Chip Pulesd Forward Current	IFP	1500	mA
Reverse Voltage	VR	5	V
Operating Temperature	Topr	-30~+80	°C
Storage Temperature	Tstg	-40~+100	°C
Soldering Temperature	Tsol	260for5sec∆	°C

Ν	3535	Р3	5R	005W	GA	S
(1)	(2)	(3)	(4)	(5)	(6)	(7)

Part Number System:

- 1. N: High power ALN.
- 2. Package Type: 3535
- 3. LED Color: 395nm
- 4. Chip Angle:120°
- 5. 005W: Power 5W
- 6. GA: Quartz Glass and Single Chip.
- 7. S: SAN AN

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ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Forward Voltage Bins

	Minimum	Maximum
Bin	Forward Voltage	Forward Voltage
Code	@If=1000mA	@If=1000mA
	(V)	(V)
D	3.3	3.4
Е	3.4	3.5
F	3.5	3.6

Notes For Table1:

1.LED Ritter maintains a tolerance of $\pm 0.05V$ on forward voltage measurements.

2.For binning purposes, Forward Voltage for Dental Blue is binned with all three LED dies connected in series.

Radiant Flux Bins

Table2:		
	Minimum	Maximum
Bin	Radiant Flux	Radiant Flux
Code	@If=1000mA	@If=1000mA
	(mW)	(mW)
19	1800	1900
20	1900	2000
21	2000	2100
22	2100	2200

Notes For Table1:

1. Radiant flux performance guaranteed within published operating conditions. LED Ritter maintains a tolerances of ±10% on flux measurements.

2. Future products will have even higher levels of radiant flux performance. Contact LED Ritter Sales for updated information.

Peak Wavelength Bins

Minimum	Maximum
Peak Wavelength	Peak Wavelength
@If=1000mA	@If=1000mA
(Nm)	(Nm)
390	395
395	400
	Peak Wavelength @If=1000mA (Nm) 390

Notes For Table3:

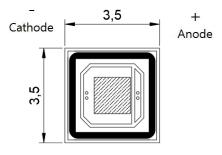
1. LED Ritter maintains a tolerance of ±2.5nm on peak wavelength measurements.

Average Rdiant Flux Maintenance Projections

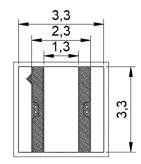
Base on long-term WHTOL testing, LED Ritter projects that the Series will deliver, on average, 70% Radiant Flux Maintencceat 1000 hours of operation at a forward current of 1000 mA per die. This projection is based on constant

current operation with junction temperature maintained at or below 125°C.

Mechanical Dimensions(mm)



Top View



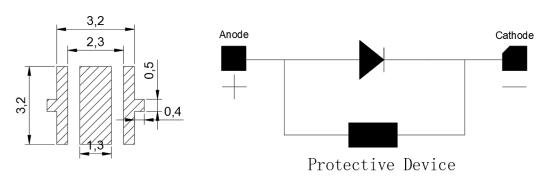
Bottom View

Electrical Internal Circuit





Recommend Solder Pad (mm)



Recommended pad layout

Notes for Figure 1

1.Unless otherwise noted, the toleranc $e= \pm 0.20$ mm.

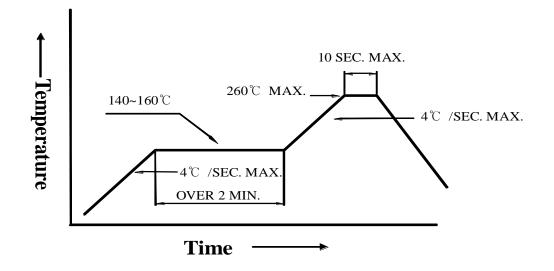
2.Thermal contact, is electrically neutral.

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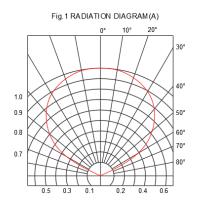
Reflow Soldering Profile

Preheating:140°C~160°C \pm 5°C, within 2 minutes. Operation heating : 260°C(Max)within 10seconds.(Max)

Gradual Cooling (Avoid quenching).



Typical Radiation Pattern



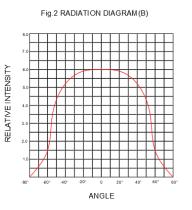


Figure 2: Reflow soldering profile for lead free soldering.

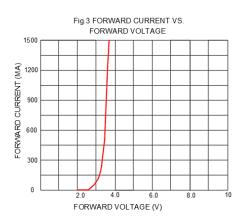


Fig4 RELATIVE INTENSITY VS. WAVELENGTH

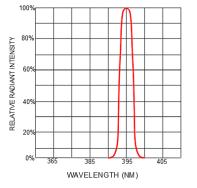
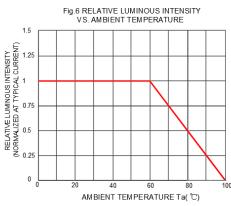


Fig.5 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT



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Version: <u>3.4</u>

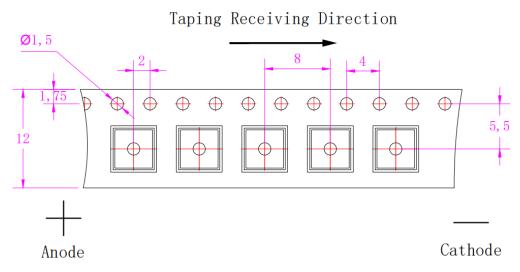
Test items and results of reliability

Trime	Toot Itom	Tost Conditions	Nata	Number of
Туре	Test Item	Test Conditions	Note	Damaged
no	Life Test	T _a =25°C IF=1000[mA]	1000 hrs	0/20
Operation	High Humidity Heat Life Test	85°C RH=85% IF=1000[mA]	500 hrs	0/20
Op	Low Temperature Life Test	T _a =-20°C IF=1000[mA]	1000 hrs	0/20
al	Temperature Cycle	0B-45°C 30min 1B↑↓20min 105°C 30min	100 cycle	0/20
Environmental	Thermal Shock	2B-10°C 15min 3B↑↓5sec 100°C 15min	100 cycle	0/20
Envi	High Temperature Storage	Ta=100°C	1000 hrs	0/20
	Humidity Heat Storage	T _a =85% RH=85%	500 hrs	0/20

Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring	Judgment criteria	
Weasuring items	Symbol	conditions	for failure	
Forward voltage	$V_F(V)$	IF=1000m[A]	Over U ¹ x1.2	
Reverse current	I _R (µA)	V _R =5V	Over U ¹ x2	
Luminous intensity	Iv(mw)	IF=1000m[A]	Below S ¹ x0.5	

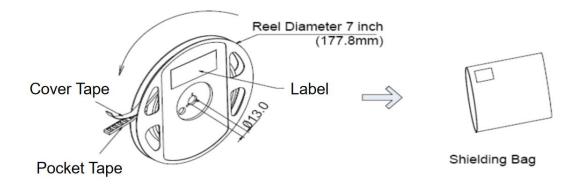
Taping and packaging specifications(Units: mm)



Package Method(unit: mm)

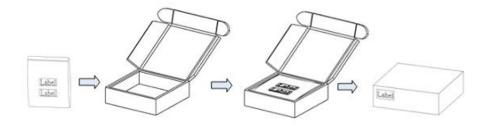
Anti-Static Reel (7 inch)&Shielding Bag

- Max 1000pcs/reel
- Min 100pcs/reel



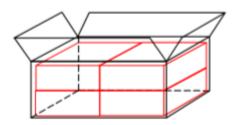
Small Box

- Max 7 bags in 1 inner box
- L * W * H=270*255*100mm



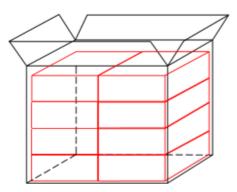
Outer box(small)

- 4 inner boxes in one carton
- L*W*H=525*285*220mm



Outer box(large)

- 8 inner boxes in one carton
- L*W*H=570*280*470mm



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